MATERIAL SAFETY DATA SHEET

HARDCAST PRODUCTS

Business Hours 8:00 am - 5:00 pm Emergency Telephone Number 972/442-6545

CARLISLE COATINGS AND WATERPROOFING, INC.

Subsidiary of Carlisle Corporation

FOR TRANSPORTATION EMERGENCIES CALL CHEMTREC 800/424-9300

900 Hensley Lane Wylie, Texas 75098 SECTION I PRODUCT NAME & SYNONYMS CHEMICAL FAMILY HMIS RATINGS PT 302 Silicone Rubber Sealant Health 1 Flammability PRODUCT USE FORMULA 1 Joint and Seam Sealant Mixture Reactivity 0 **SECTION II - HAZARDOUS INGREDIENTS** HAZARDOUS INGREDIENTS CAS# TWA STEL mg/m3 mg/m3 ppm Methyl tris silane 22984-54-9 3-5 See comments Vinyl tris silane 2224-33-1 0 - 1See comments Silica, Amorphous 7631-86-9 10 **OSHA** 20b 80c NIOSH 6 ACGIH CANADA 2, 5a Calcium Carbonate 1317-65-3 35-50 **OSHA** 15, 5a NIOSH 10, 5a **ACGIH** 10d CANADA 10, 5a Comments: a. OSHA, NIOSH, CANADA-Respirable mass; Total mass respectively. b. OSHA-PEL table Z-3: Millions of particles per cubic foot of air. c. OSHA-PL Table Z-3: 80 mg/m3. d. ACGIH-inhalable (total) particulate matter containing no asbestos and <1% crystalline silica. Under normal conditions of use, no respirable silica particles should be released from this product. As a byproduct of cure up to 4% Methylethylketoxime (CAS# 96-29-7) is formed on contact with water and humid air. Provide adequate ventilation to control exposures to the following guidelines: Vendor guideline TWA: 3 ppm; STEL: 10 ppm; AIHA WEEL TWA: 10 ppm. SECTION IIB - ADDITIONAL INGREDIENTS (> 3%) N/E=Not established N/A=Not applicable SECTION III - PHYSICAL DATA SPECIFIC GRAVITY % VOLATILES BY WT VAPOR DENSITY (Air = 1) BOILING POINT White/Gray = 1.35// Clear = 1.05 Not applicable Less than 5% Not applicable VAPOR PRESSURE FREEZING POINT SOLUBILITY IN WATER EVAPORATION RATE Less than 5 mm @ 77 deg. F Not applicable Less than 0.1% Not applicable PHYSICAL STATE ODOR THRESHOLD рΗ Paste Oxime Not corrosive Not applicable ODOR & APPEARANCE voc (Gray, White) = 68 GPL Clear, Gray or White paste with characteristc oxime odor (Clear) = 57 GPL SECTION IV - FIRE AND EXPLOSION HAZARD DATA FI AMMARII ITY IF YES, UNDER WHAT CONDITIONS Not Flammable FLASHPOINT AUTOIGNITION TEMPERATURE LOWER FLAMMABLE LIMIT JPPER FLAMMABLE LIMIT COC Above 212 deg F Not Determnined Not Determnined Not Determnined Silicone Dioxide, Carbon Dioxide, Metal Oxides, Nitrogen Oxides, Formaldehyde and traces of incompletely Burned carbon EXTINGUISHING MEDIA Dry chemical, Carbon dioxide, Water mist, Foam SPECIAL FIREFIGHTING PROCEDURES Self contained breathing apparatus and protective clothing should be worn in fighting fires involving chemicals. Determine the need to evacuate or isolate the area according to your local emergency plan. Use water spray to keep fire exposed containers cool. UNUSUAL FIRE & EXPLOSION HAZARDS None **SECTION V - REACTIVITY DATA** This product is chemically stable. CONDITIONS TO AVOID Hazardous polymerization will not occur. Exposure to air or moisture until ready to us. Keep away from excessive heat. INCOMPATIBILITY Oxidizing material can cause a reaction. Air or moisture causes curing and release of methylethylketoxime vapors.

DECOMPOSITION PRODUCTS

Combustion may yield a variety of compounds such as CO, CO2, simple hydrocarbons, acids, aldehydes and ketones.

SECTION VI - TOXICOLOGICAL PROPERTIES

EFFECTS OF ACUTE EXPOSURE TO PRODUCT

Eyes: Direct contact irritates slightly to moderately with redness and swelling.

Skin: A single short exposure (<24 hours) may irritate. Repeated prolonged contact (24 to 48 Hours) may irritate moderately.

Contains oximes which are possible skin sensitizers

Inhalation: Vapor exposure may cause drowsiness, injure blood, liver and may irritate eyes, nose and throat.

Ingestion: Small amounts transferred to the mouth by fingers during use should not injure. Swallowing large amounts may cause digestive comfort.

Comments: Methylethylketoxim is formed upon contact with water or humid air. Male rodents exposed to this vapor throughout their lifetime developed liver cancer. Additional testing is planned by the MEKO supplier to determine relevance to humans. Exposure level should be maintained as low as possible.

When heated to temperatures above 302 deg F, in the presnce of air, formaldehyde vapors may form. Formaldehyde is a potential cancer hazard, a known skin and respiratory sensitizer and an irritant to the eyes, nose, throat, skin and GI tract. Maintain safe vapor concentrations if heated above 302 deg. F.

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EFFECTS OF CHRONIC EXPOSURE TO PRODUCT

Cured sealant is non hazardous.

EXPOSURE LIMITS	SENSITIZATION TO PRODUCT	IRRITANCY OF PRODUCT	SYNERGISTIC PRODUCTS	
Not established	Contains possible	None knowr	None known	
	skin sensitizers			
CARCINOGENICITY	MUTAGENICITY & TUMORIGENICITY	REPRODUCTIVE TOXICITY	TERATOGENICITY	
No evidence	No evidence	No evidence	No evidence	

SECTION VII - PREVENTIVE MEASURES

Safety glasses or goggles Rubber, butyl, neprene, or nitrile gloves are recommended

RESPIRATOR Organic vapor type. FOOTWEAR

NIOSH approved respirator if TLV and PEL are exceeded. Industrial shoes to protect feet from contact with adhesive

OTHER

EYE PROTECTION

Long sleeves, long trousers to protect skin from contact with adhesive

ENGINEERING CONTROLS

Product evolves Methylethylketoxime when exposed to water and humid air. Use respiratory protection unless adequate local or general exhaust ventilation is provided to maintain exposure guidelines.

LEAK OR SPILL PROCEDURE

Absorb in an inert material using chemical protective gloves and put in a container for disposal. Wash area with steam, solvents, or detergents and water.

WASTE DISPOSAL

Dispose of in accordance with all local, state, and federal regulations.

HANDLING PROCEDURES & EQUIPMENT

Keep out of reach of children. Avoid contact with eyes and skin. Remove contact lenses before using sealant.

Do not handle lenses until all sealant has been removed from fingertips, nails, cuticles. Residual sealant may remain

on hands and transfer to lenses with possible severe eye irritation. Remove contaminated clothing as soon as practical.

Wash with soap and water after use, especially before eating, smoking, or drinking. DO NOT TAKE INTERNALLY.

STORAGE REQUIREMENTS

Keep container closed when not in use. Store in a cool, dry place (less than 90°F)

SPECIAL SHIPPING INFORMATION

None

SECTION VIII - FIRST AID MEASURES

EYE CONTACT

Immediately flush with large amounts of running water for at least 15 minutes. Get medical attention.

SKIN CONTACT

Wipe off and immediately wash skin with soap and running water. DIf irritation persists, contact a physician.

INHALATION

Move to fresh air. Provide oxygen if breathing is difficult. If necessary, give artificial respiration.

If symptoms persist, seek medical attention.

INGESTION

May be harmful depending on quantity ingested. Get medical attention.

SECTION IX - REGULATORY INFORMATION

This product does not contain the following toxic chemicals subject to the reporting requirements of SARA 313 of the Emergency Planning & Community Right-to-Know Act of 1986 & of 40CFR 372:

PA:				
CHEMICAL NAME		CAS#	%	
Silica, Amorphous		7631-86-9	10	
Polydimethylsiloxane, Hydroxy	terminated	70131-67-8	Proprietary	
Methyl tris silane		22984-54-9	3-5	
MA:				
CHEMICAL NAME		CAS#	%	
Silica, Amorphous Fumed		7631-86-9	10	
NJ:				
Silica, Amorphous Fumed		7631-86-9	10	
Polydimethylsiloxane, Hydroxy	terminated	70131-67-8	Proprietary	
Polydimethylsiloxane		63148-62-9	Proprietary	
Methyl tris silane		22984-54-9	3-5	
Calcium Carbonate		1317-65-3	35-50	
CANADA: WHIMS				
Silica, Amorphous Fumed		7631-86-9	10	
	SECTION X - PF	REPARATION INFORMATION		

SECTION X - PREPARATION INFORMATION REPARED BY DATE REVISION

PREPARED BY
R & D Group
DATE
REVISION #
SUPERSEDES ALL PREVIOUS
PUBLICATIONS

NOTICE

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