

MATERIAL SAFETY DATA SHEET

Business Hours 8:00 am - 5:00 pm
Emergency Telephone Number
972/442-6545

HARDCAST PRODUCTS
CARLISLE COATINGS AND WATERPROOFING, INC.
Subsidiary of Carlisle Corporation
900 Hensley Lane Wylie, Texas 75098

FOR TRANSPORTATION EMERGENCIES
CALL CHEMTREC 800/424-9300

SECTION I

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| PRODUCT NAME & SYNONYMS RTA 50 | CHEMICAL FAMILY Synthetic Resins | HMIS RATINGS HEALTH 1 FLAMMABILITY 0 REACTIVITY 0 |
| PRODUCT USE Tape and Duct Sealer | FORMULA Mixture | |
| | | |

SECTION IIA - HAZARDOUS INGREDIENTS

| HAZARDOUS INGREDIENTS | CAS # | % | OSHA PEL | | | LD50 of | LC50 of |
|-----------------------|----------|-----|----------|------|---------|------------|-------------|
| | | | TWA | STEL | Ceiling | Ingredient | Ingredient |
| Ethylene Glycol | 107-21-1 | 1-3 | N/E | N/E | 50 ppm | oral-hmn: | hmh: |
| | | | | | | 766 LDL | 10,000mg/m3 |

SECTION IIB - ADDITIONAL INGREDIENTS (> 3%)

| | | | |
|-------------|-------------------|----------------------|--|
| Resin | CAS # Proprietary | Chlorinated paraffin | CAS # 63449-39-8 Blend |
| Water | CAS # 7732-18-5 | Titanium dioxide | CAS # 13463-67-7 |
| Kaolin | CAS # 1332-58-7 | Zinc Phosphate | CAS # 7-779-90-00 |
| Ground Mica | CAS # 12001-26-2 | Resin | CAS # 25067-01-0 |
| Zinc Borate | CAS # 138265-88-0 | | N/E=Not established N/A=Not applicable |

SECTION III - PHYSICAL DATA

| | | | |
|-----------------------------------|--------------------------------|------------------------------------|--|
| SPECIFIC GRAVITY 1.27 | BOILING POINT 212°F (100°C) | % VOLATILES BY WT 50% | VAPOR DENSITY (Air = 1) Not Established |
| VAPOR PRESSURE Not Established | FREEZING POINT 32°F (0°C) | SOLUBILITY IN WATER Appreciable | EVAPORATION RATE Not Established |
| pH 8.5 - 9.5 | PHYSICAL STATE Liquid | ODOR THRESHOLD Not Established | VOC 167 gms/liter (water excluded) |

ODOR & APPEARANCE

Beige liquid with acrylic odor

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

| | | | |
|-------------------------------|--|---|---|
| FLAMMABILITY Not Flammable | IF YES, UNDER WHAT CONDITIONS | | |
| FLASHPOINT None | AUTOIGNITION TEMPERATURE Not Applicable | LOWER FLAMMABLE LIMIT Not Applicable | UPPER FLAMMABLE LIMIT Not Applicable |

HAZARDOUS COMBUSTION PRODUCTS

Combustion may yield normal combustion byproducts: carbon dioxide, carbon monoxide, or nitrous oxides.

EXTINGUISHING MEDIA

None needed for liquid. For dry film, use water, foam, Carbon dioxide, or dry chemical

SPECIAL FIREFIGHTING PROCEDURES

Follow normal fire fighting procedures. Firefighters should wear self-contained breathing apparatus, especially in enclosed areas. Cool drums and minimize vapor with water spray.

UNUSUAL FIRE & EXPLOSION HAZARDS

This product is not sensitive to physical shock or static discharge. Emulsion will not burn.
Exposure of closed container to temperatures above the boiling point could cause pressure buildup and container rupture. Dry mastic is capable of burning.

SECTION V - REACTIVITY DATA

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| This product is chemically stable. Hazardous polymerization will not occur. | CONDITIONS TO AVOID Freezing or boiling. |
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INCOMPATIBILITY

Materials that react with water such as concentrated acids, calcium carbide, sodium.

DECOMPOSITION PRODUCTS

Combustion may yield carbon dioxide, carbon monoxide, or nitrous oxides.

SECTION VI - TOXICOLOGICAL PROPERTIES

EFFECTS OF ACUTE EXPOSURE TO PRODUCT

Due to concentration, ingestion, skin contact, or inhalation of sufficient quantities to induce symptoms unlikely.
Eye Contact: This material may cause eye irritation. Direct contact with liquid may cause stinging, tearing, redness.
Skin Contact: This material is not expected to be a skin irritant. Skin absorption is unlikely. If left on skin, a film will form. Based on method of removal, irritation may result.
Ingestion of sufficient quantities to induce symptoms unlikely.
Ingestion: Low degree of oral toxicity. Ingestion of excess quantities may cause irritation of GI tract.

Inhalation of sufficient quantities to induce symptoms unlikely.

Inhalation: Breathing high concentrations of vapors may cause nausea & irritation of nose, throat, & respiratory tract.

Respiratory symptoms associated with preexisting lung disorders may be aggravated by exposure to this mat'l.

EFFECTS OF CHRONIC EXPOSURE TO PRODUCT

None known

| | | | |
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| EXPOSURE LIMITS None established | SENSITIZATION TO PRODUCT May cause skin sensitization in some individuals. | IRRITANCY OF PRODUCT May irritate skin, eyes, and respiratory tract. | SYNERGISTIC PRODUCTS None known |
| CARCINOGENICITY No evidence | MUTAGENICITY & TUMORIGENICITY No evidence | REPRODUCTIVE TOXICITY Product toxicity has not been determined. Dose related effects in rats and mice. | TERATOGENICITY No evidence |

SECTION VII - PREVENTIVE MEASURES

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| EYE PROTECTION Safety Glasses, Goggles, Face Shield recommended | GLOVES Hycron, neoprene, or nitrile gloves recommended. |
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| RESPIRATOR No special protection necessary | FOOTWEAR No special protection necessary |
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OTHER

Avoid unnecessary contact with this and any other chemical. Wash thoroughly after handling all chemicals.

No special protection necessary. Source of clean water should be available for flushing eyes and washing skin.

ENGINEERING CONTROLS

Use general and local exhaust as needed to maintain emissions below PEL.

No special control measures necessary under normal conditions of use.

LEAK OR SPILL PROCEDURE

Contain & remove with inert absorbent material.

Prevent spills, runoff, and washings from entering public sewers and open bodies of water.

WASTE DISPOSAL

Dispose of in accordance with all local, state, and federal regulations.

HANDLING PROCEDURES & EQUIPMENT

Normal use condition doesn't produce respirable Silica. However, sanding, grinding and burning might release respirable Silica.

Keep out of reach of children. Launder contaminated clothing.

Wash with soap and water after use, especially before eating or drinking.

STORAGE REQUIREMENTS

Store in a cool, dry location away from heat. Keep containers tightly closed and store with adequate ventilation.

Do not pressurize, cut weld or grind the containers or empty containers which may contain residual product & vapors.

SPECIAL SHIPPING INFORMATION

Avoid freezing & subjecting this product to temperature extremes. Class 60 Item Number 4620 Sub 5

SECTION VIII - FIRST AID MEASURES

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| EYE CONTACT Immediately flush with running water for at least 15 minutes. Get medical attention if irritation persists. |
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| SKIN CONTACT Wash exposed area with soap and water. Get medical attention if irritation persists. |
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| INHALATION Remove to fresh air. If symptoms persist, seek medical attention. If necessary, give artificial respiration. |
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| INGESTION Do not induce vomiting. Get medical attention. Immediately flush with running water for at least 15 minutes. Get medical attention if irritation persists. |
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| SKIN CONTACT Wash exposed area with soap and water. Get medical attention if irritation persists. |
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| INHALATION Remove to fresh air. If symptoms persist, seek medical attention. If necessary, give artificial respiration. |
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| INGESTION Do not induce vomiting. Get medical attention. |
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SECTION IX - SARA SECTION 313 SUPPLIER NOTIFICATION

This product contains the following toxic chemicals subject to the reporting requirements of SARA 313 of the Emergency Planning & Community Right-to-Know Act of 1986 & of 40CFR 372.

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| CHEMICAL NAME | CAS # | % |
| Ethylene Glycol | 107-21-1 | 1-3 |

PA, FL, MA, MN, NJ, WA:

| | | |
|-----------------|----------|-----|
| CHEMICAL NAME | CAS # | % |
| Ethylene Glycol | 107-21-1 | 1-3 |

CANADA:

| | | |
|-----------------|----------|-----|
| CHEMICAL NAME | CAS # | % |
| Ethylene Glycol | 107-21-1 | 1-3 |

SECTION X - PREPARATION INFORMATION

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|----------------------------|---------------------|-------------------|--------------------------------------|
| PREPARED BY R & D Group | DATE 6 June 2002 | REVISION # #14 | SUPERSEDES ALL PREVIOUS PUBLICATIONS |
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NOTICE

This information is furnished without warranty, expressed or implied, except that it is accurate to the best knowledge of