

PERMATEX INDUSTRIAL CORPORATION

07/02/97

ROCKY HILL, CONNECTICUT 06067

TELEPHONE: (860) 571-5100

MATERIAL SAFETY DATA SHEET

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Metal Repair Stik

82728

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: Metal Repair Stik
 Item No.: 82728 Part of Kit: 21724
 Product Type: Epoxy

2. COMPOSITION, INFORMATION ON INGREDIENTS

Ingredients	CAS No.	%
Epoxy resin	25068-38-6	10-40
Polymercaptan	Proprietary	5-20
Substituted aminophenol	90-72-2	1-10
Benzyl alcohol	100-51-6	0.1-5

Ingredients which have exposure limits

Exposure Limits (TWA) Ingredients	ACGIH (TLV)	OSHA (PEL)	OTHER
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Exposure Limits (STEL) Ingredients	ACGIH (TLV)	OSHA (PEL)
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3. HAZARDS IDENTIFICATION

Toxicity: May cause irritation and sensitization to sensitive skin and mild irritation to eyes.
 May cause irritation if swallowed.

Primary Routes of Entry: Skin contact

Signs and symptoms

of Exposure: Prolonged or repeated exposure may cause allergic sensitization.

Existing Conditions

Aggravated by Exposure: Dermatitis and skin allergy

Ingredients	Literature Referenced Target Organ and Other Health Effects	Carcinogen		
		NTP	IARC	OSHA
Epoxy resin	ALG IRR	NO	NO	NO
Polymercaptan	No Data	NO	NO	NO
Substituted aminophenol	IRR	NO	NO	NO
Benzyl alcohol	ALG COR IRR	NO	NO	NO

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Product Name: Metal Repair Stik
Item No.: 82728

3. HAZARDS IDENTIFICATION

(continued)

Abbreviations

ALG Allergen
IRR Irritant
COR Corrosive

4. FIRST AID MEASURES

Ingestion: Do not induce vomiting. Keep individual calm.
Obtain medical attention.

Inhalation: Remove to fresh air. If symptoms persist,
obtain medical attention.

Skin Contact: Wash thoroughly with soap and water.

Eye Contact: Flush at least 15 minutes with clear water.
Obtain medical attention.

5. FIRE FIGHTING MEASURES

Flash Point: More than 300°F Method: Tag Open Cup

Recommended Extinguishing Agents: Carbon dioxide, foam, dry chemical

Hazardous Products formed by Fire or Thermal Decomp: Aldehydes; acids; oxides of carbon, sulfur,
and nitrogen; ammonia; other unknown potentially
toxic contaminants

Unusual Fire or Explosion Hazards: None

Explosive Limits:
(% by volume in air)Lower Not available
(% by volume in air)Upper Not available

6. ACCIDENTAL RELEASE MEASURES

Steps to be taken in case of spill or leak: Avoid personal contact. Eliminate ignition sources
Ventilate area. Dike, contain and absorb with clay
clay or other suitable material. (For large spills
pump to storage/salvage vessels. Soak up with an
inert absorbent such as clay, sand, or other
suitable material and dispose of properly. Flush
area with water to remove trace residue.) Prevent
spill from entering drainage/sewer systems,
waterways, and surface waters.

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Product Name: Metal Repair Stik
Item No.: 82728

7. HANDLING AND STORAGE

Safe Storage: Store in a cool, dry area away from high temperatures and flames.

(Contact Loctite Customer Service 1-800-243-4874 for shelf Life information)

Handling: Avoid contact with skin, eyes, or clothing. Wash thoroughly with soap and water after using and particularly before eating, drinking, smoking, applying cosmetics, or using toilet facilities. Launder contaminated clothing and protective gear before reuse. Discard contaminated leather articles. Handle mixed resin and hardener in accordance with the potential hazard of the curing agent used. Provide appropriate ventilation/respiratory protection against decomposition products (see Section 10) during welding/flame cutting operations and particulates (silica) during sanding/grinding operations.

8. EXPOSURE CONTROLS, PERSONAL PROTECTION

Eyes: Safety glasses or goggles.

Skin: Polyethylene gloves.

Ventilation: General mechanical is satisfactory. If odor is disagreeable, use local exhaust.

See Section 2 for Exposure Limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Resin: Grey putty; Hardener: Black putty

Odor: Slight mercaptan

Boiling Point: Not available

pH: Does not apply

Solubility in Water: Negligible

Specific Gravity: 1.9

Volatile Organic Compound (EPA Method 24) 1.25%; 23.8 grams per liter

Vapor Pressure: Nil at 78°F

Vapor Density: More than 1

Evaporation Rate (Ether = 1) Not available

10. STABILITY AND REACTIVITY

Stability: Stable

Hazardous Polymerization: Will not occur

Incompatibility: Strong oxidizing agents.

Conditions to Avoid: Exposure to open flames or excessive heat.

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Product Name: Metal Repair Stik

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10. STABILITY AND REACTIVITY

(continued)

Hazardous Decomposition

Products (non-thermal): Aldehydes; acids; oxides of carbon, sulfur and nitrogen; other unknown and potentially toxic contaminants.

11. TOXICOLOGICAL INFORMATION

Acute oral effects: LD50 more than 11.4 grams/mg (rat)

Acute dermal effects: Slight irritant (rabbit)

Eye irritation: Slight irritant (rabbit)

12. ECOLOGICAL INFORMATION

No data available

13. DISPOSAL CONSIDERATIONS

Recommended methods of disposal:

Incinerate following EPA and local regulations.

EPA Hazardous Waste Number

NH - Not a RCRA Hazardous Waste Material

14. TRANSPORTATION INFORMATION

DOT (49 CFR 172)

Domestic Ground Transport

Proper Shipping Name: Unrestricted

Hazard Class or

Division: Unrestricted

Identification Number: None

Marine Pollutant: None

IATA

Proper Shipping Name: Unrestricted

Class or Division: Unrestricted

UN or ID Number: None

15. REGULATORY INFORMATION

CA Proposition 65: No California Proposition 65 chemicals are known to be present.

16. OTHER INFORMATION

Estimated NFPA(R) Code:

Health Hazard: 1

Fire Hazard: 1

Reactivity Hazard: 0

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Product Name: Metal Repair Stik
Item No.: 82728

16. OTHER INFORMATION

(continued)

Specific Hazard: Does not apply

Estimated HMIS(R) Code:

Health Hazard: 1*

Flammability Hazard: 1

Reactivity Hazards: 0

Personal Protection: See Section 8.

NFPA is a registered trademark of the National Fire Protection Assn.
HMIS is a registered trademark of the National Paint and Coatings Assn.Prepared By: Stephen Repetto
Title: Research Chemist, Health and Safety
Company: Loctite Corp., 1001 Tr Br Cr, Rocky Hill CT 06067
(24hr.) Phone: (860) 571-5100
Revision Date: November 13, 1996 Revision: 0004

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MATERIAL SAFETY DATA SHEET

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Rapid Metal(TM) Fast Cure Steel-Filled Epoxy Paste
82730

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: Rapid Metal(TM) Fast Cure Steel-Filled Epoxy Paste
Item No.: 82730 Part of Kit: 21724
Product Type: Epoxy

2. COMPOSITION, INFORMATION ON INGREDIENTS

Ingredients	CAS No.	%
RESIN		
Epoxy resin	25068-38-6	40-45
Calcium carbonate	471-34-1	30-40
Barium sulfate	7727-43-7	10-15
SILICA, AMORPHOUS, precipitated	112926-00-8	1-5
TITANIUM DIOXIDE	13463-67-7	1-5
HARDENER		
Calcium carbonate	1317-65-3	30-45
Polymercaptan	Proprietary	30-35
Barium sulfate	7727-43-7	10-15
Iron oxide	1309-38-2	10-15
DIETHYLENETRIAMINE	111-40-0	5-10
Heptakis(dipropylene glycol)- triphosphate	13474-96-9	1-5
PHENOL, 4,4'-ISOPROPYLIDENEDI-*	80-05-7	1-5
SILICA, AMORPHOUS, precipitated	112926-00-8	1-3

* This component is listed as a SARA Section 313 Toxic Chemical.

Ingredients which have exposure limits

Exposure Limits (TWA) Ingredients	ACGIH (TLV)	OSHA (PEL)	OTHER
RESIN			
Calcium carbonate	10 mg/m3 dust	15 mg/m3 dust 5 mg/m3 respir.	None
Barium sulfate	10 mg/m3 dust	10 mg/m3 dust 5 mg/m3 respir.	None
SILICA, AMORPHOUS, precipitated	10 mg/m3 TWA	6 mg/m3 TWA	None
TITANIUM DIOXIDE	10 mg/m3 dust	15 mg/m3 dust 5 mg/m3 resp	None
HARDENER			
Calcium carbonate	10 mg/m3 TWA	15 mg/m3 dust	None

dust

5 mg/m3 respir.

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Product Name: Rapid Metal(TM) Fast Cure Steel-Filled Epoxy Paste
 Item No.: 82730

2. COMPOSITION, INFORMATION ON INGREDIENTS

(continued)

Barium sulfate	10 mg/m3 dust	10 mg/m3 dust	None
		5 mg/m3 respir.	
Iron oxide	5 mg/M3 (Fe)	10 mg/M3 (Fe)	None
		particulate	
DIETHYLENETRIAMINE	1 ppm skin	1 ppm TWA	None
	4.2mg/m3 skin	4mg/m3	
PHENOL, 4,4'-ISOPROPYLIDENEDI-	None	None	10 mg/m3
SILICA, AMORPHOUS,			
precipitated	10 mg/m3 TWA	6 mg/m3 TWA	None
Exposure Limits (STEL)	ACGIH	OSHA	
Ingredients	(TLV)	(PEL)	

RESIN
HARDENER

3. HAZARDS IDENTIFICATION

Toxicity: Eye and skin irritant. May irritate upper respiratory tract. May cause skin burns and corneal injury resulting in permanent impairment of vision including blindness. May cause sensitization of skin and respiratory tract. Ingestion may cause burns of mouth and throat.

Primary Routes of Entry: Ingestion, skin, inhalation

Signs and symptoms of Exposure: Eye or skin irritation or injury. Allergic responses such as sensitization or dermatitis.

Existing Conditions

Aggravated by Exposure: None known

Ingredients	Literature Referenced Target Organ and Other Health Effects	Carcinogen		
		NTP	IARC	OSHA
RESIN				
Epoxy resin	ALG IRR	NO	NO	NO
Calcium carbonate	NUI	NO	NO	NO
Barium sulfate	LUN	NO	NO	NO
SILICA, AMORPHOUS, precipitated	NUI	NO	NO	NO
TITANIUM DIOXIDE	AC4 IRR NUI	NO	NO	NO
HARDENER				
Calcium carbonate	NUI	NO	NO	NO
Polymercaptan	No Data	NO	NO	NO
Barium sulfate	LUN	NO	NO	NO
Iron oxide	No Data	NO	NO	NO

DIETHYLENETRIAMINE
Heptakis(dipropyleneglycol)-

ALG IRR

NO NO NO

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Product Name: Rapid Metal(TM) Fast Cure Steel-Filled Epoxy Paste
Item No.: 82730

3. HAZARDS IDENTIFICATION

(continued)

triphosphate	No Data	NO	NO	NO
PHENOL, 4,4'-ISOPROPYLIDENEDI-	ALG IRR	NO	NO	NO
SILICA, AMORPHOUS, precipitated	NUI	NO	NO	NO

Abbreviations

AC4 ACGIH-Unclassifiable as human carc. ALG Allergen
IRR Irritant LUN Lung
NUI Nuisance dust

4. FIRST AID MEASURES

Ingestion: Do not induce vomiting. Keep individual calm.
Obtain medical attention.
Inhalation: Does not apply
Skin Contact: Wash with soap and water.
Eye Contact: Flush at least 15 minutes with water. Obtain
medical attention.

5. FIRE FIGHTING MEASURES

Flash Point: More than 200°F Method: Tag Closed Cup
Recommended
Extinguishing Agents: Carbon dioxide, foam, dry chemical
Hazardous Products formed
by Fire or Thermal Decomp Before use, amine vapors may be evolved at high
temperatures; oxides of carbon; unidentified
organic compounds.
Unusual Fire or
Explosion Hazards: None
Explosive Limits:
(% by volume in air)Lower Not available
(% by volume in air)Upper Not available

6. ACCIDENTAL RELEASE MEASURES

Steps to be taken in case
of spill or leak: Scrape up material and store in closed container
until disposal.

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Product Name: Rapid Metal(TM) Fast Cure Steel-Filled Epoxy Paste

Item No.: 82730

7. HANDLING AND STORAGE

Safe Storage: Store in a cool, dry area.
(Contact Loctite Customer Service 1-800-243-4874 for shelf Life information)

Handling: Avoid skin contact. Keep away from eyes.
Do not breath vapors.

8. EXPOSURE CONTROLS, PERSONAL PROTECTION

Eyes: Safety glasses or goggles.
Skin: Rubber or plastic gloves.
Ventilation: Sufficient to maintain vapor concentration below TLV.

See Section 2 for Exposure Limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Resin: Black; Hardener: Beige
Odor: Resin: Mild; Hardener: Moderate
Boiling Point: More than 300°F
pH: Does not apply
Solubility in Water: Insoluble
Specific Gravity: Resin: 1.80; Hardener: 1.81
Volatile Organic Compound (EPA Method 24) Resin: 4.94%; 889 grams per liter
Hardener: 0%; 0 grams per liter
Vapor Pressure: Not available
Vapor Density: Not available
Evaporation Rate (Ether = 1) Not available

10. STABILITY AND REACTIVITY

Stability: Stable
Hazardous Polymerization: Will not occur
Incompatibility: Strong oxidizers, acids, chlorinated hydrocarbons.
Conditions to Avoid: Not available
Hazardous Decomposition Products (non-thermal): None

11. TOXICOLOGICAL INFORMATION

See Section 3.

12. ECOLOGICAL INFORMATION

No data available

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Product Name: Rapid Metal(TM) Fast Cure Steel-Filled Epoxy Paste
Item No.: 82730

13. DISPOSAL CONSIDERATIONS

Recommended methods of disposal: Incinerate following EPA and local regulations.
EPA Hazardous Waste Number: D005 - May be a TCLP waste per 40CFR 261.24/Barium

14. TRANSPORTATION INFORMATION

DOT (49 CFR 172)

Domestic Ground Transport

Proper Shipping Name: Consumer Commodity (Not more than four liters);
Corrosive liquids, basic, organic, n.o.s.
(Contains diethylenetriamine)
(More than four liters)

Hazard Class or

Division: ORM-D (Not more than four liters);
Class 8, Packing Group III (More than four liters)

Identification Number: None (Not more than four liters);
UN 3267 (More than four liters)

Marine Pollutant: None

IATA

Proper Shipping Name: Corrosive liquids, basic, organic, n.o.s.
(Contains diethylenetriamine)

Class or Division: Class 8, Packing Group III

UN or ID Number: UN 3267

15. REGULATORY INFORMATION

CA Proposition 65: Warning: This product contains a chemical known to
the State of California to cause cancer.
Epichlorohydrin

16. OTHER INFORMATION

Estimated NFPA(R) Code:

Health Hazard: 2
Fire Hazard: 1
Reactivity Hazard: 0
Specific Hazard: Does not apply

Estimated HMIS(R) Code:

Health Hazard: 2
Flammability Hazard: 1
Reactivity Hazards: 0

Personal Protection: See Section 8.

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Product Name: Rapid Metal(TM) Fast Cure Steel-Filled Epoxy Paste
Item No.: 82730

16. OTHER INFORMATION

(continued)

Prepared By: Jean Tobbe
Title: Environmental Health & Safety Specialist
Company: Loctite Corp., 1001 Tr Br Cr, Rocky Hill CT 06067
(24hr.) Phone: (860) 571-5100
Revision Date: April 15, 1997

Revision: 0006

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PERMASTEX POXY POUCH RESIN
RESIN 82725

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: PERMASTEX POXY POUCH RESIN
 Item No.: RESIN 82725 Part of Kit: 21724
 Product Type: Epoxy adhesive

2. COMPOSITION, INFORMATION ON INGREDIENTS

Ingredients	CAS No.	%
Epoxy resin	26142-30-3	10-15
Epoxy resin	25068-38-6	3-85
Epoxy resin	28906-96-9	3-5
Epoxy resin	25085-99-8	0-80

Ingredients which have exposure limits

Exposure Limits (TWA) Ingredients	ACGIH (TLV)	OSHA (PEL)	OTHER
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Exposure Limits (STEL) Ingredients	ACGIH (TLV)	OSHA (PEL)
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3. HAZARDS IDENTIFICATION

Toxicity: Possible skin and eye irritant. May cause skin or eye injury. Possible sensitizer.

Primary Routes of Entry: None known

Signs and symptoms of Exposure: May cause dermatitis or sensitization on prolonged contact. Heated vapors may cause headache, nausea, dizziness, or respiratory irritation.

Existing Conditions

Aggravated by Exposure: Allergy, eczema, skin conditions.

Ingredients	Literature Referenced Target Organ and Other Health Effects	Carcinogen NTP IARC OSHA
Epoxy resin	ALG IRR	NO NO NO

Epoxy resin	ALG IRR	NO	NO	NO
Epoxy resin	No Data	NO	NO	NO
Epoxy resin	ALG IRR	NO	NO	NO

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Product Name: PERMASTEX POXY POUCH RESIN
Item No.: RESIN 82725

3. HAZARDS IDENTIFICATION

(continued)

Abbreviations

ALG Allergen

IRR Irritant

4. FIRST AID MEASURES

Ingestion: Do not induce vomiting. Keep individual calm.
Obtain medical attention.

Inhalation: Remove to fresh air. If symptoms persist, obtain
medical attention.

Skin Contact: Wash with soap and water.

Eye Contact: Flush at least 15 minutes with water. Obtain
medical attention.

5. FIRE FIGHTING MEASURES

Flash Point: More than 200°F Method: Tag Closed Cup
Recommended

Extinguishing Agents: Carbon dioxide, foam, dry chemical

Hazardous Products formed
by Fire or Thermal Decomposition: Phenolics, oxides of carbon, hydrogen chloride,
aldehydes

Unusual Fire or
Explosion Hazards: None

Explosive Limits:
(% by volume in air) Lower Not available
(% by volume in air) Upper Not available

6. ACCIDENTAL RELEASE MEASURES

Steps to be taken in case
of spill or leak: Soak up with an inert absorbent. Store in a
closed container until disposal.

7. HANDLING AND STORAGE

Safe Storage: Store below 100°F

(Contact Loctite Customer Service 1-800-243-4874 for shelf Life information)
Handling: Avoid prolonged skin contact. Keep away from eyes.

8. EXPOSURE CONTROLS, PERSONAL PROTECTION

Eyes: Safety glasses or goggles.
Skin: Rubber or plastic gloves.
Ventilation: Not normally necessary, but mechanical and local

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Product Name: PERMASTEX POXY POUCH RESIN
Item No.: RESIN 82725

8. EXPOSURE CONTROLS, PERSONAL PROTECTION

(continued)

exhaust ventilation may be desirable for prolonged
use in a confined area.

See Section 2 for Exposure Limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Clear water white to amber liquid
Odor: Mild
Boiling Point: More than 300°F
pH: Does not apply
Solubility in Water: Slight
Specific Gravity: 1.13-1.17
Volatile Organic Compound
(EPA Method 24) 0.765%; 8.64 - 8.95 grams per liter
Vapor Pressure: Less than 5mm at 80°F
Vapor Density: Not available
Evaporation Rate
(Ether = 1) Not available

10. STABILITY AND REACTIVITY

Stability: Stable
Hazardous Polymerization: Will not occur
Incompatibility: Oxidizing agents, bases, acids, amines, mercaptans
Conditions to Avoid: Not available
Hazardous Decomposition
Products (non-thermal): None

11. TOXICOLOGICAL INFORMATION

See Section 3.

12. ECOLOGICAL INFORMATION

No data available

13. DISPOSAL CONSIDERATIONS

Recommended methods of disposal: Incinerate following EPA and local regulations.
EPA Hazardous Waste Number NH - Not a RCRA Hazardous Waste Material

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Product Name: PERMASTEX POXY POUCH RESIN
Item No.: RESIN 82725

14. TRANSPORTATION INFORMATION

DOT (49 CFR 172)

Domestic Ground Transport

Proper Shipping Name: Unrestricted
Hazard Class or Division: Unrestricted
Identification Number: None
Marine Pollutant: None

IATA

Proper Shipping Name: Unrestricted
Class or Division: Unrestricted
UN or ID Number: None

15. REGULATORY INFORMATION

CA Proposition 65: Warning: This product contains a chemical known to the State of California to cause cancer.
Teaces of epichlorohydrin

16. OTHER INFORMATION

Estimated NFPA(R) Code:

Health Hazard: 1
Fire Hazard: 1
Reactivity Hazard: 0
Specific Hazard: Does not apply

Estimated HMIS(R) Code:

Health Hazard: 1*
Flammability Hazard: 1
Reactivity Hazards: 0
Personal Protection: See Section 8.

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Prepared By: Stephen Repetto
Title: Research Chemist, Health and Safety
Company: Loctite Corporation

(24hr.) Phone: 1001 Trout Brook Crossing, Rocky Hill CT 06067
Revision Date: (860) 571-5100
February 26, 1997 Revision: 0002

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HARDENER 82725

HARDENER 82725

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Item No.: HARDENER 82725 Part of Kit: 21724
Product Type: Epoxy hardener

2. COMPOSITION, INFORMATION ON INGREDIENTS

Ingredients	CAS No.	%
Polymercaptan	Proprietary	80-85
Substituted aminophenol	90-72-2	5-10
Nonylphenol	25154-52-3	3-5
Heptakis(dipropylene glycol)- triphosphate	13474-96-9	1-3

Ingredients which have exposure limits

Exposure Limits (TWA) Ingredients	ACGIH (TLV)	OSHA (PEL)	OTHER
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Exposure Limits (STEL) Ingredients	ACGIH (TLV)	OSHA (PEL)
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3. HAZARDS IDENTIFICATION

Toxicity: Skin and eye irritant. Possible respiratory irritant. The aminophenol can cause severe irritation and may be corrosive on prolonged contact. It may be a sensitizer. It can also be corrosive to eye tissue leading to permanent injury including blindness. It may irritate the respiratory tract and may cause delayed lung damage upon overexposure to fumes or vapors. It can also cause fatigue, muscular weakness, labored breathing, or gastrointestinal irritation if

	swallowed. The relatively low concentration of the aminophenol in the product may minimize some or all of these effects.
Primary Routes of Entry:	Skin, ingestion, inhalation.
Signs and symptoms of Exposure:	Eye, skin, respiratory, or gastrointestinal irritation. It is possible that such irritation may be severe and lead to burns. Allergic reactions may occur.
Existing Conditions Aggravated by Exposure:	Skin, eye, lung conditions.

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Item No.: HARDENER 82725

3. HAZARDS IDENTIFICATION (continued)

Ingredients	Literature Referenced	Carcinogen		
	Target Organ and Other Health Effects	NTP	IARC	OSHA
Polymercaptan	No Data	NO	NO	NO
Substituted aminophenol	IRR	NO	NO	NO
Nonylphenol	ALG COR IRR	NO	NO	NO
Heptakis(dipropyleneglycol)-triphosphate	No Data	NO	NO	NO

Abbreviations

ALG Allergen
IRR Irritant
COR Corrosive

4. FIRST AID MEASURES

Ingestion:	Do not induce vomiting. Keep individual calm. Obtain medical attention.
Inhalation:	Remove to fresh air. If symptoms persist, obtain medical attention.
Skin Contact:	Wash with soap and water.
Eye Contact:	Flush at least 15 minutes with water. Obtain medical attention.

5. FIRE FIGHTING MEASURES

Flash Point:	More than 200°F	Method: Tag Closed Cup
Recommended Extinguishing Agents:	Carbon dioxide, foam, dry chemical	
Hazardous Products formed by Fire or Thermal Decomp	Oxides of carbon, sulfur, and phosphorus, hydrogen sulfide, phosphite/phosphate esters, hydrocarbon fragments.	
Unusual Fire or Explosion Hazards:	None	

Explosive Limits:
(% by volume in air)Lower Not available
(% by volume in air)Upper Not available

6. ACCIDENTAL RELEASE MEASURES

Steps to be taken in case
of spill or leak: Take up with an inert absorbent. Store in a closed
container until disposal.

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Item No.: HARDENER 82725

7. HANDLING AND STORAGE

Safe Storage: Store below 110°F.
(Contact Loctite Customer Service 1-800-243-4874 for shelf Life information)
Handling: Avoid skin contact. Keep away from eyes. Do not
breathe vapors.

8. EXPOSURE CONTROLS, PERSONAL PROTECTION

Eyes: Safety glasses or goggles.
Skin: Rubber or plastic gloves.
Ventilation: Local exhaust ventilation should be provided.

See Section 2 for Exposure Limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Colorless, viscous liquid.
Odor: Unpleasant
Boiling Point: More than 300°F
pH: Does not apply
Solubility in Water: Slight
Specific Gravity 1.08
Volatile Organic Compound
(EPA Method 24) 11.08%; 119.7 grams per liter
Vapor Pressure: Less than 5mm at 80°F
Vapor Density: Not available
Evaporation Rate
(Ether = 1) Not available

10. STABILITY AND REACTIVITY

Stability: Stable
Hazardous Polymerization: Will not occur
Incompatibility: Strong oxidizing agents, epoxy/amine mixtures.
Possibly acids, peroxides, acetaldehyde, caustics.
Conditions to Avoid: Not available
Hazardous Decomposition

Products (non-thermal): None

11. TOXICOLOGICAL INFORMATION

See Section 3.

12. ECOLOGICAL INFORMATION

No data available

PERMATEX INDUSTRIAL CORPORATION

07/02/97

ROCKY HILL, CONNECTICUT 06067
TELEPHONE: (860) 571-5100

MATERIAL SAFETY DATA SHEET

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13. DISPOSAL CONSIDERATIONS

Recommended methods of disposal: Incinerate following EPA and local regulations.
EPA Hazardous Waste Number NH - Not a RCRA Hazardous Waste Material

14. TRANSPORTATION INFORMATION

DOT (49 CFR 172)

Domestic Ground Transport

Proper Shipping Name: Unrestricted

Hazard Class or

Division: Unrestricted

Identification Number: None

Marine Pollutant: None

IATA

Proper Shipping Name: Unrestricted

Class or Division: Unrestricted

UN or ID Number: None

15. REGULATORY INFORMATION

CA Proposition 65: No Californis Proposition 65 chemicals are known to be present.

16. OTHER INFORMATION

Estimated NFPA(R) Code:

Health Hazard: 2

Fire Hazard: 1

Reactivity Hazard: 0

Specific Hazard: Does not apply

Estimated HMIS(R) Code:

Health Hazard: 2*

Flammability Hazard: 1

Reactivity Hazards: 0
Personal Protection: See Section 8.

NFPA is a registered trademark of the National Fire Protection Assn.
HMIS is a registered trademark of the National Paint and Coatings Assn.

Prepared By: Stephen Repetto
Title: Research Chemist, Environmental Health & Safety
Company: Loctite Corporation
1001 Trout Brook Crossing, Rocky Hill CT 06067
(24hr.) Phone: (860) 571-5100
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